



PARTS LIST FOR

CA-4004-1MGH

CA-4004-1MCH

CA-4004-1MGM

CA-4004-1MCM

Engine Oil Grade:	SAE10W-30
Engine Oil Capacity:	37 oz.
Pump Oil Grade:	SAE20 or 30 Non-Detergent
Pump Oil Capacity:	
CA-4004-1MGH/1MGM	14 oz.
CA-4004-1MCH/1MCM	18 oz.
Nozzle Size:	4.0

This Parts Listing has been compiled for your benefit. You can be assured your Mi-T-M Cold Water Pressure Washer was constructed and designed with quality and performance in mind using over 25 years experience in the pressure washer business. Each component has been rigorously tested to insure the highest level of acceptance.

The contents of this Parts Listing are based on the latest product information available at the time of publication. Mi-T-M reserves the right to make changes in price, color, materials, equipment, specifications or models at any time without notice.

WARNING

THIS IS A PROFESSIONAL HIGH PRESSURE, COLD WATER PRESSURE WASHER. CAUTION SHOULD BE OBSERVED WHEN USING OR REPAIRING THIS UNIT! READ AND FOLLOW THE SAFETY WARNINGS LISTED BELOW BEFORE ATTEMPTING ANY REPAIRS ON THIS PRESSURE WASHER!

- SAFETY WARNINGS**
1.

NEVER alter or modify the equipment. Be sure any accessory items and system components being used will withstand the pressure developed. Use only genuine Mi-T-M parts for repair of your pressure washer. Failure to do so can cause hazardous operating conditions and will VOID warranty.
2.

NEVER make adjustments on machinery while the unit is connected to the power source. Turning over the machinery by hand during adjustment or cleaning might start the machinery, causing serious injury to the operator.
3.

Know how to stop and bleed pressures quickly. Be thoroughly familiar with controls.
4.

Before servicing the unit, turn unit off, relieve the water pressure and allow the unit to cool down. Do not make repairs while the unit is running. Service in a clean, dry, flat area.
5.

After testing the machine, DO NOT leave the pressurized unit unattended. Shut off the unit and release trapped pressure before leaving.

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SPECIFICATIONS

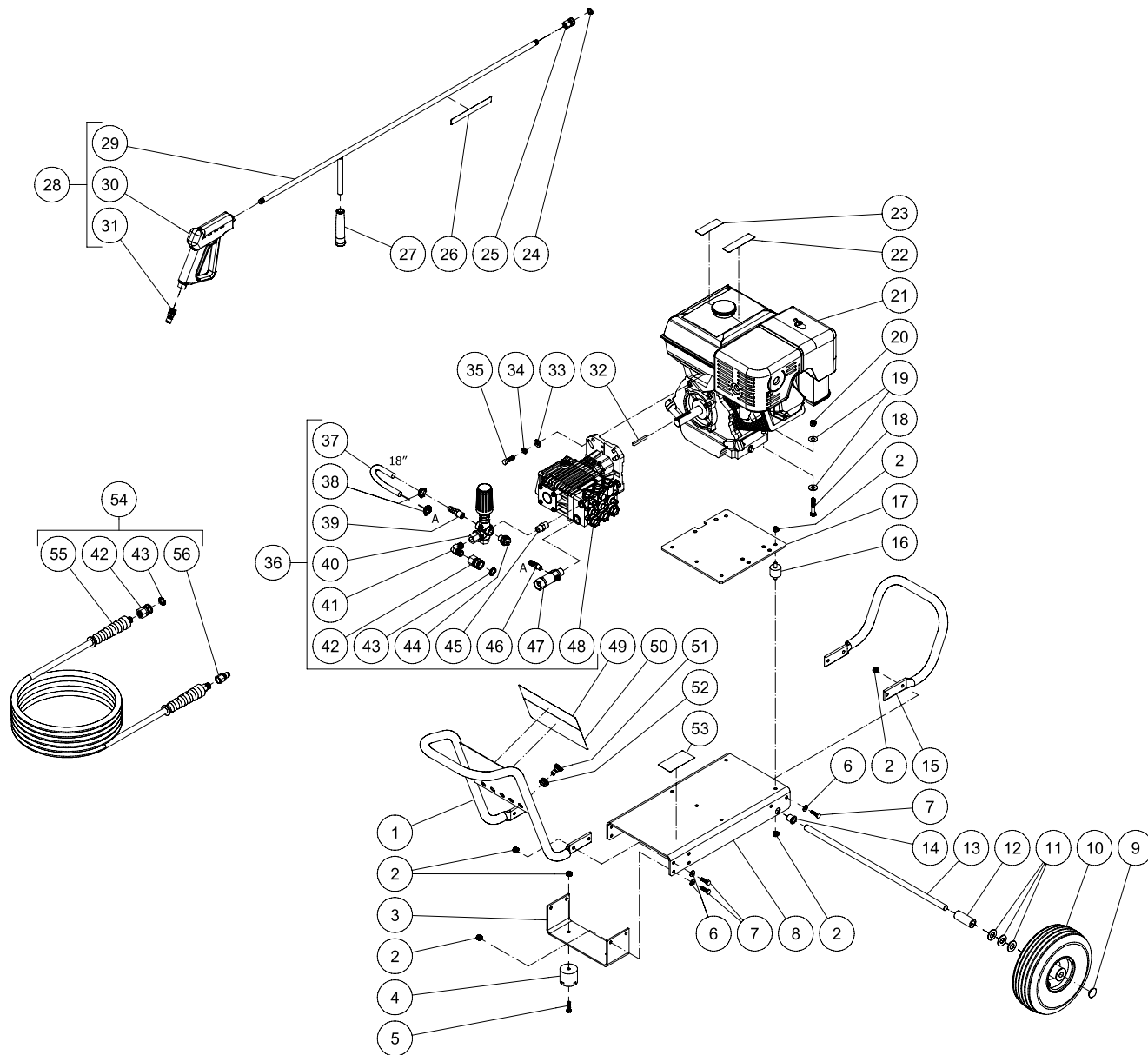
MODEL NUMBER	CA-4004-1MGH	CA-4004-1MGM	CA-4004-1MCH	CA-4004-1MCM
Operating Pressure (PSI/Bar):	4000 / 275.8			
High Pressure Nozzle:	4.0			
Water Volume (GPM/lpm):	4.0 / 15.1			
Engine:	Honda	Mi-T-M	Honda	MITM
Model	GX390	420cc	GX390	420cc
Engine Type	4 Stroke, Overhead Valve, Single Cylinder			
Oil Type	SAE10W-30			
Oil Capacity (oz./liters)	37 / 1.1			
Low Oil Protection	Oil Alert™			
Fuel Type	Unleaded Gasoline 86 Octane Minimum			
Fuel Capacity (gallon/ liters)	1.61 / 6.1	1.8 / 6.8	1.61 / 6.1	1.8 / 6.8
Starting	Recoil			
Maximum No Load RPM	3600			
Pump:	Direct Driven, Oil Bath, Triplex Piston			
Oil Type	Mi-T-M Pump Oil #AW-4085-0016			
Oil Capacity (oz./liters)	14 / 0.4		18.0 / .53	
Plungers	Ceramic			
Manifold	Forged Brass			
Valves	Stainless Steel			
Unloader	Adjustable			
Thermal Relief Valve	Relieves heated water during unloader bypass stage			
Unit Net Weight (lbs/Kg)	125 / 57		128 / 58.1	132 / 59.9
Unit Shipping Weight (lbs/Kg)	182 / 82.5	186 / 84.4	187 / 84.8	191 / 86.6
Unit Net Dimension (in/cm)	42.5L x 23.5W x 25H / 108L x 60W x 63.5H			
Unit Shipping Dimension (in/cm)	39.5H x 25W x 31.5H / 100.5L x 63.5W x 80H			

NOTES

DATE	SERIAL # BREAK	REASON FOR CHANGE
11-12-13	#10754656	AXLE CHANGED
02-24-16	10902138	REPLACED 10" WHEEL WITH 13" WHEEL
12-04-19		ADDED CA-4004-1MCH
11-10-20		ADDED CA-4004-1MGM
11-23-21		ADDED CA-4004-1MCM
07-01-22		CHANGED 3-0350 TO 3-0474

NOTES

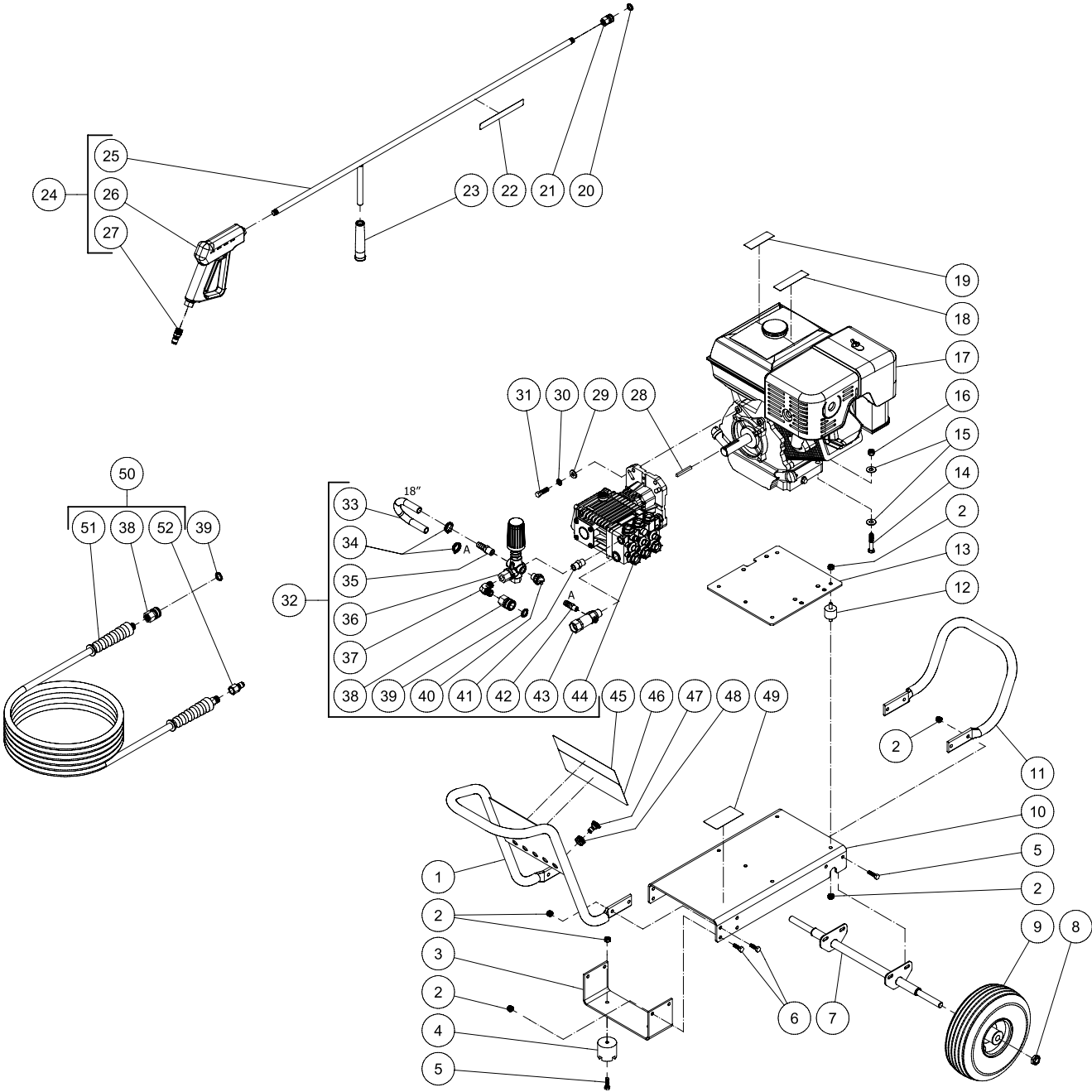
FRAME ASSEMBLY FOR CA-4004-1MGH (BEFORE SERIAL #10754656)



FRAME ASSEMBLY

ITEM	DESCRIPTION	PART #	QTY	ITEM	DESCRIPTION	PART #	QTY
1	HANDLE	7-0182	1	31	QUICK CONNECT	17-0005	1
2	LOCKNUT	30-0157	22	32	KEY	43-0078	1
3	BRACKET	56-0054	1	33	WASHER	28-0022	4
4	ISOLATOR	14-0008	2	34	LOCKWASHER	29-0008	4
5	BOLT	27-0068	2	35	BOLT	27-0118	4
6	WASHER	28-0003	12	36	PUMP EZ4040G W/EXTERNAL BYPASS (37-48)	851-0375	1
7	BOLT	27-0067	12	37	HOSE *(TWO FEET REQUIRED)	15-0007	1
8	BASEPLATE	5-0207	1	38	HOSE CLAMP	42-0011	2
9	CAP	33-0018	2	39	HOSE BARB	23-0105	1
10	WHEEL	14-0130	2	40	UNLOADER	8-0633	1
11	WASHER	28-0008	7	41	ELBOW	24-0131	1
12	SPACER	62-0189	2	42	QC SOCKET	17-0004	1
13	AXLE	20-0748	1	43	O-RING	25-0123	1
14	BUSHING	62-0175	2	44	HEAT DUMP VALVE	22-0114	1
15	HANDLE	7-0183	1	45	NIPPLE	24-0010	1
16	ISOLATOR	14-0097	4	46	HOSE BARB	23-0120	1
17	ISOLATION PLATE	56-0053	1	47	FILTER	19-0207	1
18	BOLT	27-0121	4	48	PUMP	3-0350	1
19	WASHER	28-0023	8	49	DECAL (SEE 71-0065)	N/A	1
20	LOCKNUT	30-0159	4	50	DECAL - WARNING/CAUTION/OPERATION (SEE 71-0065)	N/A	1
21	ENGINE	1-0086	1	51	NOZZLE	18-0397	1
22	DECAL - RISK OF BURNS (SEE 71-0065)	N/A	2	-	NOZZLE 15040 QC	18-0399	1
23	DECAL - RISK OF FIRE (SEE 71-0065)	N/A	2	-	NOZZLE 25040 QC	18-0400	1
24	O-RING	25-0122	1	52	GROMMET	33-0001	5
25	QUICK CONNECT	17-0001	1	53	DECAL- SILVER STICKER	N/A	1
26	DECAL - RISK OF INJECTION (SEE 71-0065)	N/A	1	54	HOSE ASSEMBLY	851-0338	1
27	GRIP	7-0002	1	55	HOSE	15-0209	1
28	GUN/WAND ASSEMBLY (29-31)	851-0371	1	56	QUICK CONNECT	17-0006	1
29	WAND (INCLUDES GRIP AND QC)	16-0439	1	-	DECAL SET	71-0065	1
30	GUN	16-0001	1	*MUST ORDER IN ONE FOOT LENGTHS			

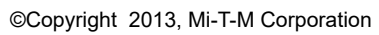
FRAME ASSEMBLY FOR CA-4004-1MGH (AFTER SERIAL #10754656)



FRAME ASSEMBLY

ITEM	DESCRIPTION	PART #	QTY	ITEM	DESCRIPTION	PART #	QTY
1	HANDLE	7-0182	1	29	WASHER	28-0022	4
2	LOCKNUT	30-0157	22	30	LOCKWASHER	29-0008	4
3	BRACKET	56-0054	1	31	BOLT	27-0118	4
4	ISOLATOR	14-0008	2	32	PUMP W/EXTERNAL BYPASS (33-44)	851-0375	1
5	BOLT	27-0068	6	33	HOSE *(TWO FEET REQUIRED)	15-0007	1
6	BOLT	27-0067	8	34	HOSE CLAMP	42-0011	2
7	AXLE	13-0230A53	1	35	HOSE BARB	23-0105	1
8	LOCKNUT	30-0117	2	36	UNLOADER	8-0633	1
9	WHEEL	14-0130	2	37	ELBOW	24-0131	1
10	BASEPLATE	5-0207	1	38	QC SOCKET	17-0004	2
11	HANDLE	7-0183	1	39	O-RING	25-0123	2
12	ISOLATOR	14-0097	4	40	HEAT DUMP VALVE	22-0114	1
13	ISOLATION PLATE	56-0053	1	41	NIPPLE	24-0010	1
14	BOLT	27-0121	4	42	HOSE BARB	23-0120	1
15	WASHER	28-0023	8	43	FILTER	19-0207	1
16	LOCKNUT	30-0159	4	44	PUMP	3-0350	1
17	ENGINE - HONDA	1-0086	1	45	DECAL	N/A	1
18	DECAL - RISK OF BURNS (SEE 71-0065)	N/A	2	46	DECAL - WARNING/CAUTION/OPERATION (SEE 71-0065)	N/A	1
19	DECAL - RISK OF FIRE (SEE 71-0065)	N/A	2	47	NOZZLE	18-0397	1
20	O-RING	25-0122	1	-	NOZZLE	18-0399	1
21	QUICK CONNECT	17-0001	1	-	NOZZLE	18-0400	1
22	DECAL - RISK OF INJECTION (SEE 71-0065)	N/A	1	48	GROMMET	33-0001	5
23	GRIP	7-0002	1	49	DECAL- SILVER STICKER	34-0075	1
24	GUN/WAND ASSEMBLY (25-27)	851-0371	1	50	PRESSURE HOSE ASSEMBLY (38, 51-52)	851-0338	1
25	WAND (INC GRIP & QC)	16-0439	1	51	HOSE	15-0209	1
26	GUN	16-0001	1	52	QUICK CONNECT	17-0006	1
27	QUICK CONNECT	17-0005	1	-	DECAL SET	71-0065	1
28	KEY	43-0078	1	*MUST ORDER IN ONE FOOT LENGTHS			

CA-4004-1MGH 052720 JRC

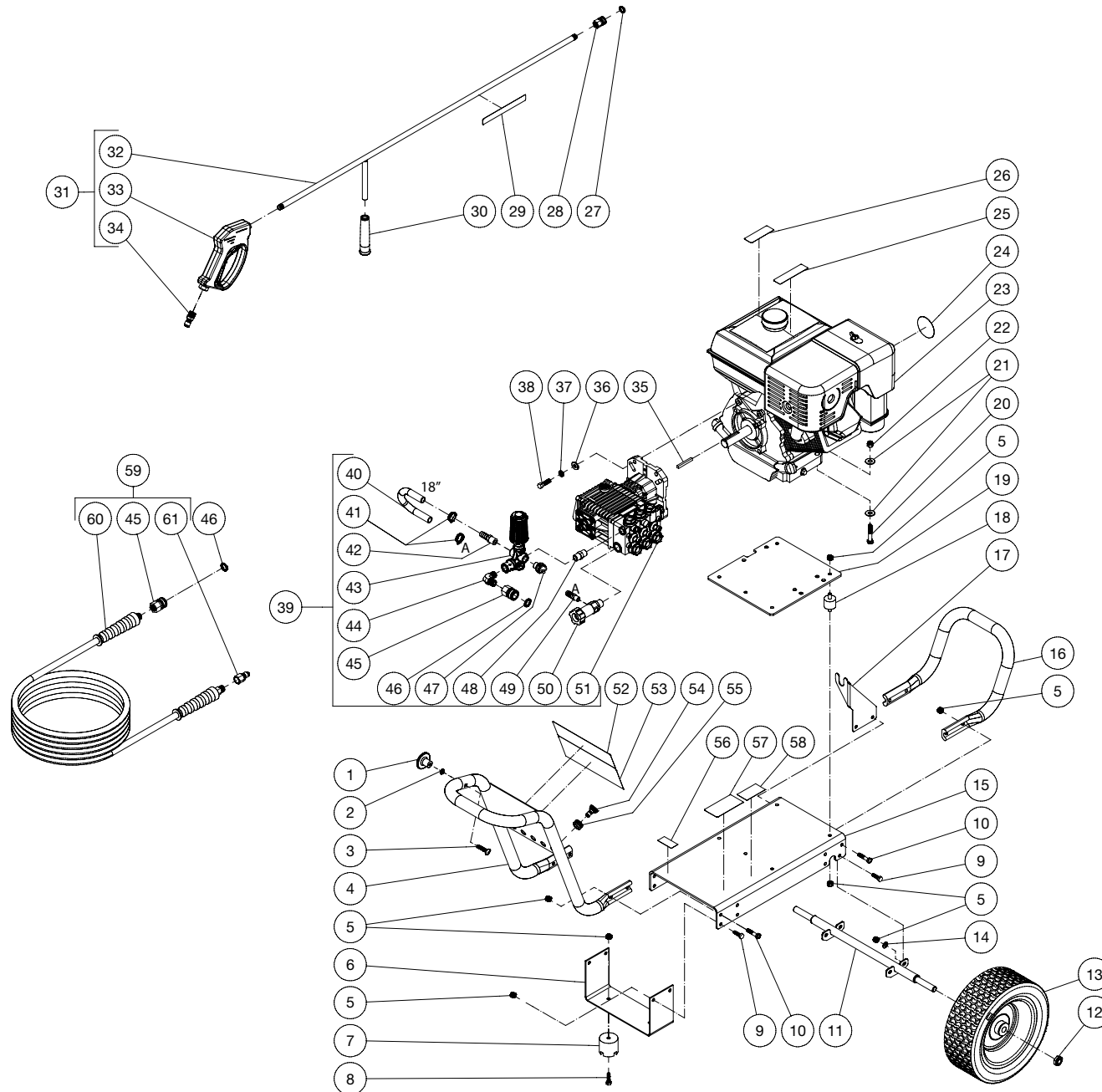


EX-9901-060625

FRAME ASSEMBLY

ITEM	TITLE	PART #	QTY	ITEM	TITLE	PART #	QTY
1	KNOB	7-0269	1	32	KEY	43-0078	1
2	LOCKWASHER	29-0110	1	33	WASHER	28-0022	4
3	BOLT	31-0048	1	34	LOCKWASHER	29-0008	4
4	HANDLE	7-0275	1	35	BOLT	27-0118	4
5	LOCKNUT	30-0157	26	36	PUMP EZ4040G W/EXTERNAL BYPASS	851-0375	1
6	BRACKET	56-0074	1	37	HOSE *(TWO FEET REQUIRED)	15-0007	1
7	ISOLATOR	14-0008	2	38	HOSE CLAMP	42-0011	2
8	BOLT	27-0068	10	39	HOSE BARB	23-0105	1
9	BOLT	27-0069	8	40	UNLOADER	8-0657	1
10	AXLE	13-0236A53	1	41	ELBOW	24-0131	1
11	LOCKNUT	30-0117	2	42	QC SOCKET	17-0004	2
12	WHEEL	14-0150	2	43	O-RING	25-0123	2
13	BASEPLATE	5-0207	1	44	HEAT DUMP VALVE	22-0114	1
14	HANDLE	7-0183	1	45	NIPPLE	24-0010	1
15	BRACKET	20-1515A53	1	46	HOSE BARB	23-0120	1
16	ISOLATOR	14-0097	4	47	FILTER	19-0207	1
17	ISOLATION PLATE	56-0053	1	48	PUMP	3-0350	1
18	BOLT	27-0121	4	49	DECAL	34-2771	1
19	WASHER	28-0023	8	50	DECAL - WARNING/CAUTION/OPERATION (SEE 71-0065)	N/A	1
20	LOCKNUT	30-0159	4	51	NOZZLE	18-0397	1
21	ENGINE - HONDA	1-0086	1	-	NOZZLE 15040 QC	18-0399	1
22	DECAL - RISK OF BURNS (SEE 71-0065)	N/A	2	-	NOZZLE 25040 QC	18-0400	1
23	DECAL - RISK OF FIRE (SEE 71-0065)	N/A	2	52	GROMMET	33-0001	5
24	O-RING	25-0122	1	53	DECAL - MADE IN USA	34-3553	1
25	QUICK CONNECT	17-0001	1	54	DECAL - SILVER STICKER	N/A	1
26	DECAL - RISK OF INJECTION (SEE 71-0065)	N/A	1	55	DECAL - MOBILE PRO	34-3574	1
27	GRIP	7-0002	1	56	HOSE ASSEMBLY W/ QC	851-0338	1
28	GUN/WAND ASSEMBLY	851-0371	1	57	HOSE	15-0209	1
29	WAND (INC GRIP & QC)	16-0439	1	58	QUICK CONNECT	17-0006	1
30	GUN	16-0001	1	-	DECAL SET	71-0065	1
31	QUICK CONNECT	17-0005	1	*MUST ORDER IN ONE FOOT LENGTHS			

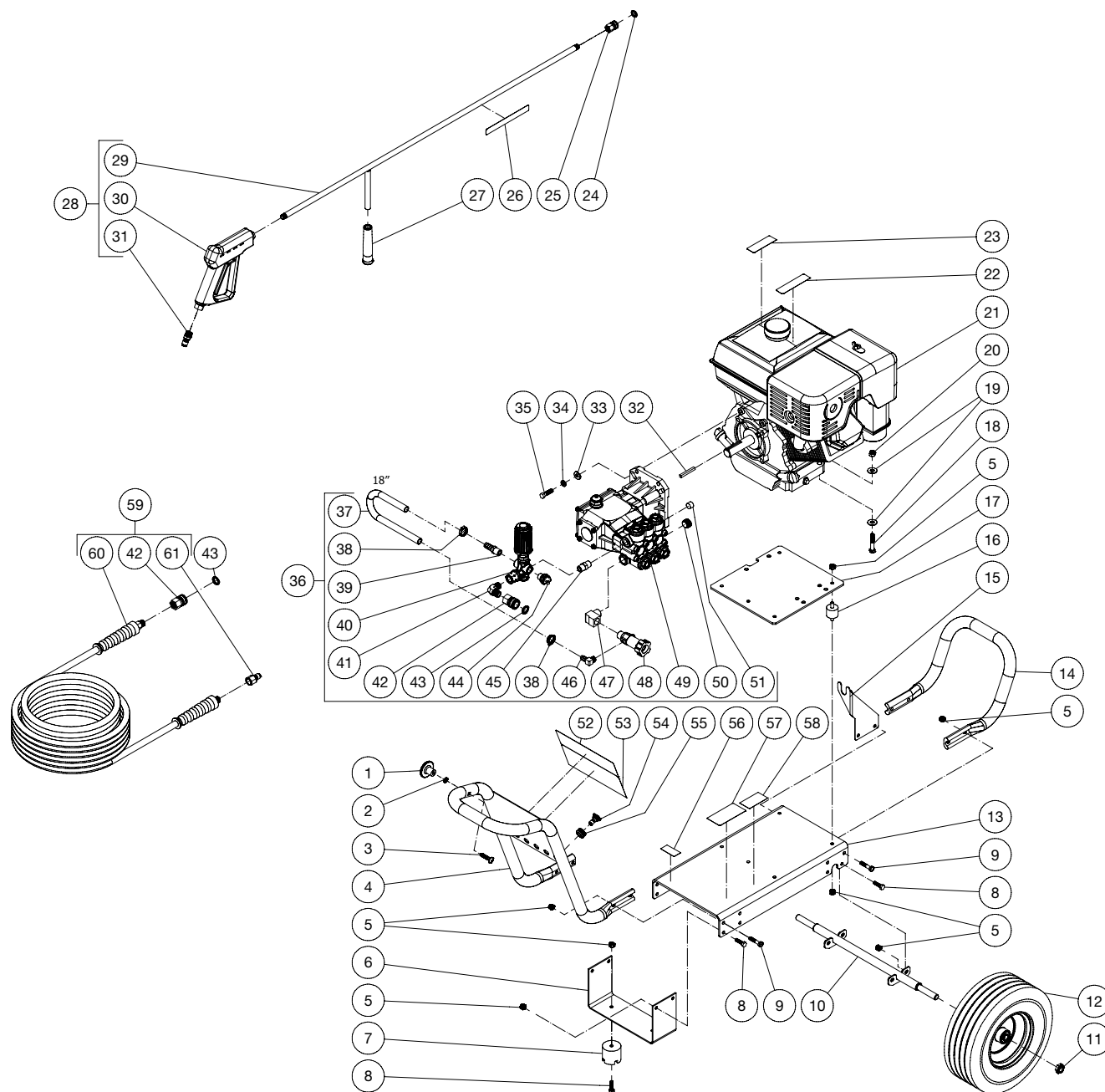
FRAME ASSEMBLY FOR CA-4004-1MGH (AFTER SERIAL #10902138) AND CA-4004-1MGM



FRAME ASSEMBLY

ITEM	TITLE	PART #	QTY	ITEM	TITLE	PART #	QTY
1	KNOB	7-0269	1	33	GUN	16-0446	1
2	LOCKWASHER	29-0110	1	34	QUICK CONNECT	17-0005	1
3	BOLT	31-0048	1	35	KEY	43-0078	1
4	HANDLE	7-0275	1	36	WASHER	28-0022	4
5	LOCKNUT	30-0157	26	37	LOCKWASHER	29-0008	4
6	BRACKET	56-0074	1	38	BOLT	27-0118	4
7	ISOLATOR	14-0008	2	39	PUMP EZ4040G W/EXTERNAL BYPASS	851-0375	1
8	BOLT	27-0068	2	40	HOSE *(TWO FEET REQUIRED)	15-0007	1
9	BOLT	27-0067	8	41	HOSE CLAMP	42-0011	2
10	BOLT	27-0069	8	42	HOSE BARB	23-0105	1
11	AXLE	13-0236A53	1	43	UNLOADER	8-0657	1
12	LOCKNUT	30-0117	2	44	ELBOW	24-0131	1
13	WHEEL	14-0150	2	45	QUICK CONNECT SOCKET	17-0004	2
14	WASHER	28-0003	4	46	O-RING	25-0123	2
15	BASEPLATE	5-0207	1	47	HEAT DUMP VALVE	22-0114	1
16	HANDLE	7-0183	1	48	NIPPLE	24-0380	1
17	BRACKET	20-1515A53	1	49	HOSE BARB	23-0120	1
18	ISOLATOR	14-0177	4	50	FILTER	19-0207	1
19	ISOLATION PLATE	56-0053	1	51	PUMP	3-0474	1
20	BOLT	27-0121	4	52	DECAL	34-2771	1
21	WASHER	28-0023	8	53	DECAL - WARNING/CAUTION/OPERATION (SEE 71-0065)	N/A	1
22	LOCKNUT	30-0159	4	54	NOZZLE	18-0397	1
23	ENGINE - HONDA	1-0086	1	-	NOZZLE 15040 QC	18-0399	1
-	ENGINE - MITM	1-0199	1	-	NOZZLE 25040 QC	18-0400	1
24	DECAL - REWIND 420CC (1MGM)	34-2865	1	55	GROMMET	33-0001	5
25	DECAL - RISK OF BURNS (SEE 71-0065)	N/A	2	56	DECAL - MADE IN USA	34-3553	1
26	DECAL - RISK OF FIRE (SEE 71-0065)	N/A	2	57	DECAL - SILVER STICKER	N/A	1
27	O-RING	25-0122	1	58	DECAL- MOBILE PRO	34-3574	1
28	QUICK CONNECT	17-0001	1	59	HOSE ASSEMBLY W/ QC	851-0338	1
29	DECAL - RISK OF INJECTION (SEE 71-0065)	N/A	1	60	HOSE	15-0209	1
30	GRIP	7-0002	1	61	QUICK CONNECT	17-0006	1
31	GUN/WAND ASSEMBLY	851-0371	1	-	DECAL SET	71-0065	1
32	WAND (INC GRIP & QC)	16-0439	1	*MUST ORDER IN ONE FOOT LENGTHS			

FRAME ASSEMBLY FOR CA-4004-1MCH

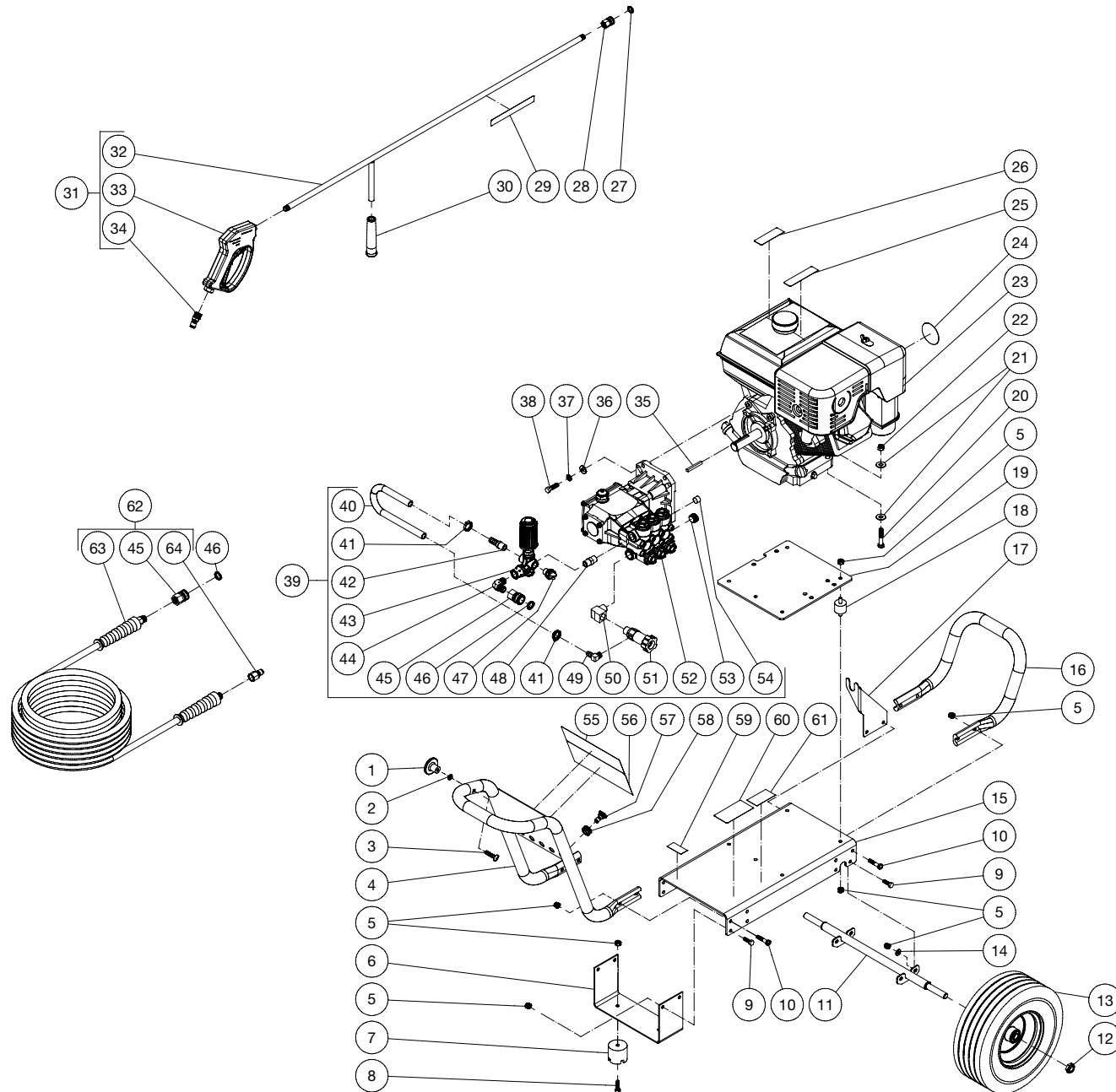


FRAME ASSEMBLY

ITEM	TITLE	PART #	QTY	ITEM	TITLE	PART #	QTY
1	KNOB	7-0269	1	33	WASHER	28-0022	4
2	LOCKWASHER	29-0110	1	34	LOCKWASHER	29-0008	4
3	BOLT	31-0048	1	35	BOLT	27-0118	4
4	HANDLE	7-0275	1	36	PUMP 66DX40GG1 W/EXTERNAL BYPASS	851-0430	1
5	LOCKNUT	30-0157	26	37	HOSE *(TWO FEET REQUIRED)	15-0007	1
6	BRACKET	56-0074	1	38	HOSE CLAMP	42-0011	2
7	ISOLATOR	14-0008	2	39	HOSE BARB	23-0105	1
8	BOLT	27-0068	10	40	UNLOADER	8-0657	1
9	BOLT	27-0069	8	41	ELBOW	24-0131	1
10	AXLE	13-0236A53	1	42	QC SOCKET	17-0004	2
11	LOCKNUT	30-0117	2	43	O-RING	25-0123	2
12	WHEEL	14-0150	2	44	HEAT DUMP VALVE	22-0114	1
13	BASEPLATE	5-0207	1	45	NIPPLE	24-0010	1
14	HANDLE	7-0183	1	46	ELBOW	23-0119	1
15	BRACKET	20-1515A53	1	47	ELBOW	23-0035	1
16	ISOLATOR	14-0097	4	48	FILTER	19-0207	1
17	ISOLATION PLATE	56-0053	1	49	PUMP	3-0451	1
18	BOLT	27-0121	4	50	PLUG	24-0338	1
19	WASHER	28-0023	8	51	PLUG	23-0244	1
20	LOCKNUT	30-0159	4	52	DECAL	34-2771	1
21	ENGINE - HONDA	1-0086	1	53	DECAL - WARNING/CAUTION/OPERATION (SEE 71-0065)	N/A	1
22	DECAL - RISK OF BURNS (SEE 71-0065)	N/A	1	54	NOZZLE	18-0397	1
23	DECAL - RISK OF FIRE (SEE 71-0065)	N/A	1	-	NOZZLE	18-0399	1
24	O-RING	25-0122	1	-	NOZZLE	18-0400	1
25	QUICK CONNECT	17-0001	1	55	GROMMET	33-0001	5
26	DECAL - RISK OF INJECTION (SEE 71-0065)	N/A	1	56	DECAL - MADE IN USA	34-3553	1
27	GRIP	7-0002	1	57	DECAL- SILVER STICKER	N/A	1
28	GUN/WAND ASSEMBLY	851-0371	1	58	DECAL- MOBILE PRO	34-3574	1
29	WAND (INC GRIP & QC)	16-0439	1	59	HOSE ASSEMBLY W/ QC	851-0338	1
30	GUN	16-0001	1	60	HOSE	15-0209	1
31	QUICK CONNECT	17-0005	1	61	QUICK CONNECT	17-0006	1
32	KEY	43-0078	1	-	DECAL SET	71-0065	1

*MUST ORDER IN ONE FOOT LENGTHS

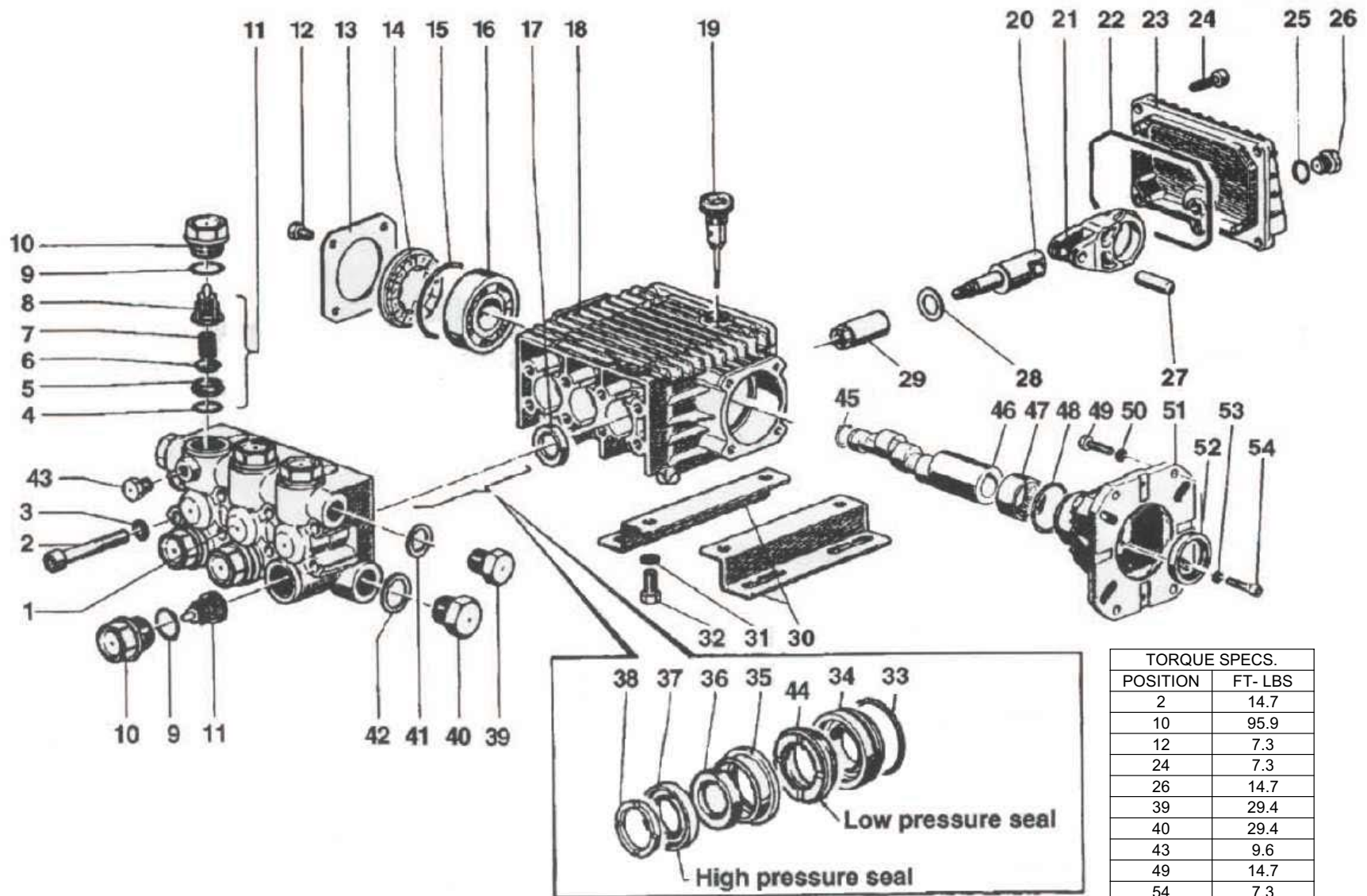
FRAME ASSEMBLY FOR CA-4004-1MCH AND CA-4004-1MCM



FRAME ASSEMBLY

ITEM	TITLE	PART #	QTY		ITEM	TITLE	PART #	QTY
1	KNOB	7-0269	1		34	QUICK CONNECT	17-0005	1
2	LOCKWASHER	29-0110	1		35	KEY	43-0078	1
3	BOLT	31-0048	1		36	WASHER	28-0022	4
4	HANDLE	7-0275	1		37	LOCKWASHER	29-0008	4
5	LOCKNUT	30-0157	26		38	BOLT	27-0118	4
6	BRACKET	56-0074	1		39	PUMP 66DX40GG1 W/EXTERNAL BYPASS	851-0430	1
7	ISOLATOR	14-0008	2		40	HOSE *(TWO FEET REQUIRED)	15-0007	1
8	BOLT	27-0068	2		41	HOSE CLAMP	42-0011	2
9	BOLT	27-0067	8		42	HOSE BARB	23-0105	1
10	BOLT	27-0069	8		43	UNLOADER	8-0657	1
11	AXLE	13-0236A53	1		44	ELBOW	24-0131	1
12	LOCKNUT	30-0117	2		45	QUICK CONNECT SOCKET	17-0004	2
13	WHEEL	14-0150	2		46	O-RING	25-0123	2
14	WASHER	28-0003	4		47	HEAT DUMP VALVE	22-0114	1
15	BASEPLATE	5-0207	1		48	NIPPLE	24-0380	1
16	HANDLE	7-0183	1		49	ELBOW	23-0119	1
17	BRACKET	20-1515A53	1		50	ELBOW	23-0035	1
18	ISOLATOR	14-0177	4		51	FILTER	19-0207	1
19	ISOLATION PLATE	56-0053	1		52	PUMP	3-0451	1
20	BOLT	27-0121	4		53	PLUG	24-0338	1
21	WASHER	28-0023	8		54	PLUG	23-0244	1
22	LOCKNUT	30-0159	4		55	DECAL	34-2771	1
23	ENGINE - HONDA	1-0086	1		56	DECAL - WARNING/CAUTION/OPERATION (SEE 71-0065)	N/A	1
-	ENGINE - MITM	1-0199	1		57	NOZZLE	18-0397	1
24	DECAL - REWIND 420CC (1MCM)	34-2865	1		-	NOZZLE	18-0399	1
25	DECAL - RISK OF BURNS (SEE 71-0065)	N/A	1		-	NOZZLE	18-0400	1
26	DECAL - RISK OF FIRE (SEE 71-0065)	N/A	1		58	GROMMET	33-0001	5
27	O-RING	25-0122	1		59	DECAL - MADE IN USA	34-3553	1
28	QUICK CONNECT	17-0001	1		60	DECAL- SILVER STICKER	N/A	1
29	DECAL - RISK OF INJECTION (SEE 71-0065)	N/A	1		61	DECAL- MOBILE PRO	34-3574	1
30	GRIP	7-0002	1		62	HOSE ASSEMBLY W/ QC	851-0338	1
31	GUN/WAND ASSEMBLY	851-0371	1		63	HOSE	15-0209	1
32	WAND (INC GRIP & QC)	16-0439	1		64	QUICK CONNECT	17-0006	1
33	GUN	16-0446	1		-	DECAL SET	71-0065	1

PUMP ASSEMBLY (3-0350)



TORQUE SPECS.	
POSITION	FT- LBS
2	14.7
10	95.9
12	7.3
24	7.3
26	14.7
39	29.4
40	29.4
43	9.6
49	14.7
54	7.3

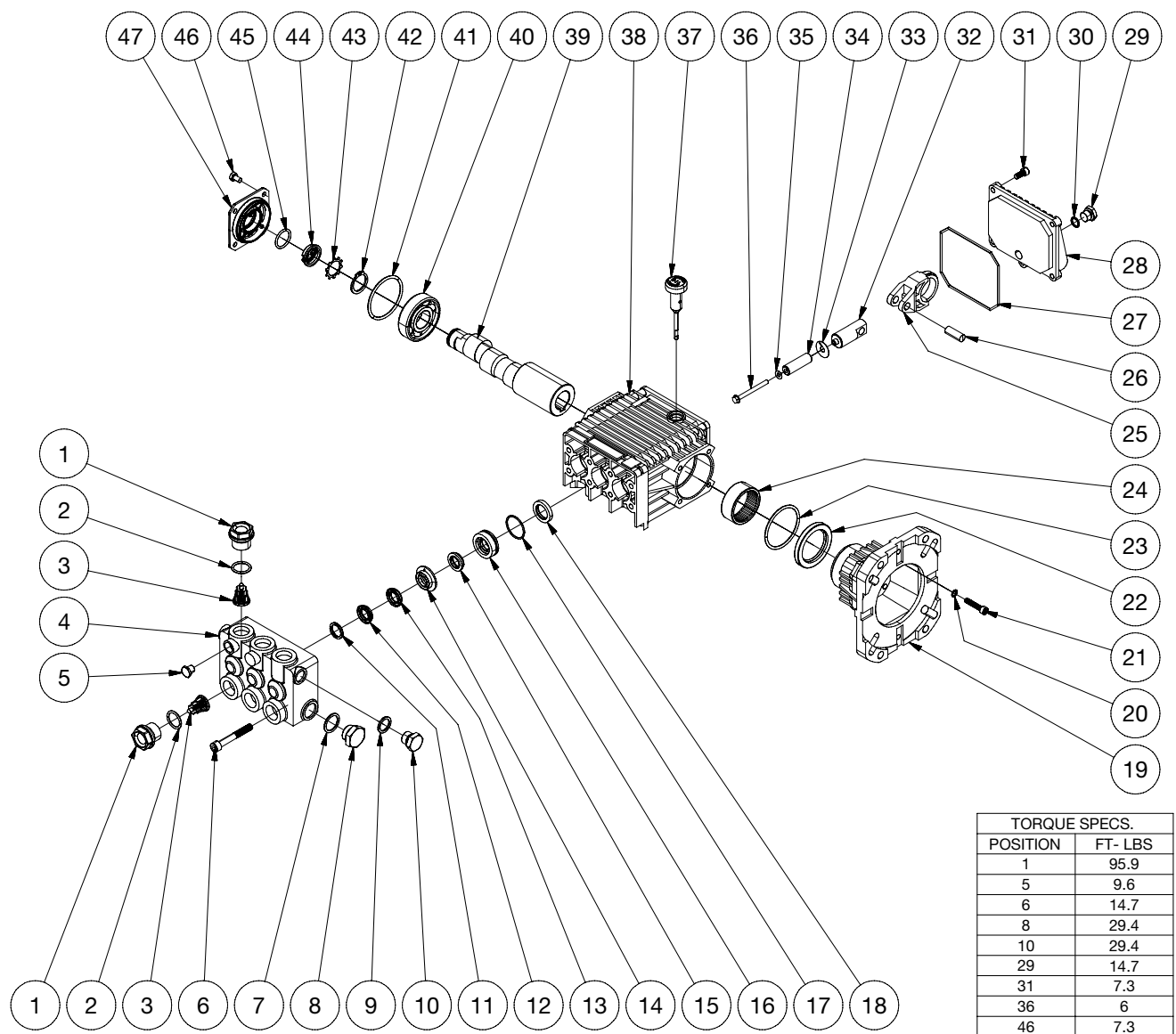
PUMP ASSEMBLY

ITEM	DESCRIPTION	PART #	QTY	ITEM	DESCRIPTION	PART #	QTY
1	MANIFOLD	46-1391	1	28	WASHER	46-1395	3
2	BOLT	27-8439	8	29	PLUNGER, 13 mm	46-1396	3
3	WASHER	29-0154	8	30	RAIL	-	2
4	O-RING (SEE KIT 70-0028)	25-0053	6	31	WASHER	-	4
5	VALVE SEAT (SEE KIT 70-0028)	SEE KIT	6	32	NUT	-	4
6	VALVE PLATE (SEE KIT 70-0028)	SEE KIT	6	33	O-RING (SEE KIT 70-0552)	SEE KIT	3
7	VALVE SPRING (SEE KIT 70-0028)	SEE KIT	6	34	PACKING RETAINER (SEE KIT 70-0552)	SEE KIT	3
8	VALVE CAGE (SEE KIT 70-0028)	SEE KIT	6	35	INTERMEDIATE RING (SEE KIT 70-0552)	SEE KIT	3
9	O-RING	25-0012	6	36	PACKING (SEE KIT 70-0552 & 70-0553)	SEE KIT	3
10	VALVE PLUG	39-0071	6	37	PACKING (SEE KIT 70-0552 & 70-0553)	SEE KIT	3
11	VALVE ASSEMBLY (SEE KIT 70-0028)	46-0565	6	38	HEAD RING (SEE KIT 70-0552)	SEE KIT	3
12	BOLT	27-8000	4	39	CAP SCREW	39-0018	1
13	COVER/CRANKCASE CLOSED	46-0084	1	40	CAP SCREW	39-0019	1
14	SPACER	46-0574	1	41	WASHER	28-0600	1
15	O-RING	25-0060	1	42	WASHER	46-1402	1
16	BALL BEARING	46-1392	1	43	CAP SCREW	39-0032	1
17	OIL SEAL (SEE KIT 70-0391)	26-0046	3	44	SEAL, LOW PRESS (SEE KIT 70-0552 & 70-0553)	SEE KIT	1
18	CRANKCASE	46-0570	1	45	RETAINING RING	46-0104	1
19	OIL DIPSTICK	46-0143	1	46	CRANKSHAFT	46-1404	1
20	PISTON GUIDE	46-1393	3	47	ROLLER BEARING	48-0040	1
21	CONNECTING ROD	46-0572	3	48	O-RING	25-0316	1
22	O-RING	46-1394	1	49	BOLT	-	4
23	REAR COVER	46-0571	1	50	WASHER	-	4
24	BOLT	24-8401	5	51	GAS FLANGE	38-0038	1
25	O-RING	25-0014	1	52	OIL SEAL	26-0181	1
26	CAP SCREW	39-0017	1	53	WASHER	29-0153	4
27	PIN	43-0079	3	54	SCREW	27-8404	4

REPLACEMENT KITS

KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0028	KIT - VALVE	4,5,6,7,8,11	6,6,6,6,6,6	3
70-0391	KIT - OIL SEAL	17	3	3
70-0552	KIT - PRESSURE SEAL	33,34,35,36,37,38,44	1,1,1,1,1,1,1	1
70-0553	KIT - GENERAL PRESSURE SEAL	36,37,44	3,3,3	3

PUMP ASSEMBLY (3-0474)



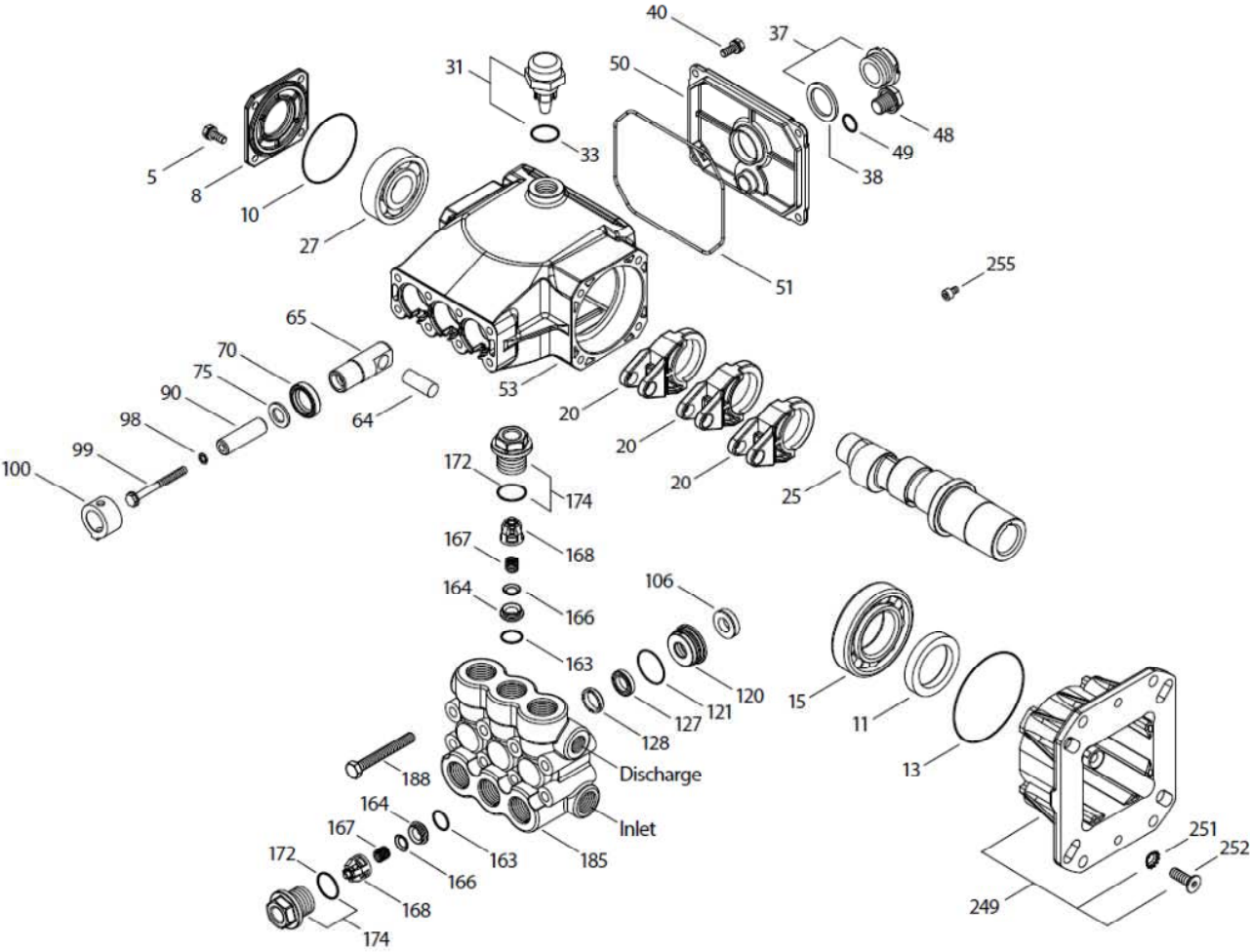
3-0474 061022

PUMP ASSEMBLY							
ITEM	TITLE	PART #	QTY		ITEM	TITLE	PART # QTY
1	PLUG	39-0071	6		25	CONNECTING ROD	46-0572 3
2	O-RING	25-0745	6		26	PIN	43-0079 3
3	VALVE ASSEMBLY (SEE KIT 70-0028)	46-0565	6		27	O-RING	46-1394 1
4	MANIFOLD	46-1391	1		28	COVER	46-0571 1
5	PLUG	39-0032	1		29	PLUG	39-0420 1
6	BOLT	27-8439	8		30	O-RING	25-0310 1
7	WASHER	46-1402	1		31	BOLT	27-8401 5
8	PLUG	39-0019	1		32	GUIDE	46-1891 3
9	WASHER	28-0600	1		33	GASKET	26-0419 3
10	PLUG	39-0018	1		34	PLUNGER	46-1881 3
11	HEAD RING (SEE KIT 70-0552)	SEE KIT	3		35	WASHER	28-0071 3
12	PACKING (SEE KIT 70-0552 OR 70-0553)	SEE KIT	3		36	BOLT	27-0907 3
13	STOP RING (SEE KIT 70-0552 OR 70-0553)	SEE KIT	3		37	DIPSTICK	46-0143 1
14	RING (SEE KIT 70-0552)	SEE KIT	3		38	CRANKCASE	46-0570 1
15	SEAL (SEE KIT 70-0552 OR 70-0553)	SEE KIT	3		39	CRANKSHAFT	46-1404 1
16	RETAINER (SEE KIT 70-0552)	SEE KIT	3		40	BEARING	48-0093 1
17	O-RING (SEE KIT 70-0552)	SEE KIT	3		41	O-RING	25-0158 1
18	SEAL (SEE KIT 70-0391)	26-0046	3		42	SNAP RING	46-0104 1
19	FLANGE	38-0038	1		43	STOP RING	46-1726 1
20	LOCKWASHER	28-1070	4		44	INDICATOR	46-1725 1
21	BOLT	27-8404	4		45	O-RING	25-0743 1
22	OIL SEAL	26-0181	1		46	BOLT	27-8000 4
23	O-RING	25-0060	1		47	COVER	46-1786 1
24	BEARING	48-0040	1				

REPLACEMENT KITS				
KIT#	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0028	VALVE	3	6	3
70-0391	OIL SEAL	18	3	3
70-0552	PRESSURE SEAL	11, 12, 13, 14, 15, 16, 17	1, 1, 1, 1, 1, 1, 1	1
70-0553	GENERAL PRESSURE SEAL	12, 13, 15	3, 3, 3	3

PUMP ASSEMBLY (3-0451)

TORQUE SPEC.		
ITEM #	FT-LBS	NM
5	4	5.4
40	4	5.4
99	4.6	6.2
188	11	15
174	72.5	98



3-0451 090319 ATL

PUMP ASSEMBLY							
ITEM	DESCRIPTION	PART #	QTY	ITEM	DESCRIPTION	PART #	QTY
5	SCREW - HHC (M6X16)	27-1406	4	90	PLUNGER (M14X47)	46-1828	3
8	COVER - BEARING	46-1820	1	98	WASHER SEAL - PLUNGER REATIER, 90D (SEE 70-0733)	28-0140	3
10	O-RING - BEARING COVER, 70D	25-0718	1	99	RETAINER - PLUNGER	46-1829	3
11	SEAL - OIL, CRANKSHAFT	26-0429	1	100	RETAINER - SEAL	46-1830	3
13	O-RING - BEARING COVER	25-0293	1	106	SEAL - LPS W/S-SPG (SEE 70-0733)	46-0507	3
15	BERING - BALL-INNER	48-0111	1	120	CASE - SEAL	46-1831	3
20	ROD - CONNCTING	46-1821	3	121	O-RING - SEAL CASE, 70D (SEE 70-0733)	25-0720	3
25	CRANKSHAFT (10.0 MM)	46-1822	1	127	V-PACKING (SEE 70-0733)	46-1832	3
27	BEARING - BALL, OUTER	48-0110	1	128	ADAPTER - MALE (SEE 70-0733)	46-1833	3
31	OIL CAP VENTED W/O-RING	46-1803	1	163	O-RING - SEAT, 85D (SEE 70-0732)	25-0724	6
33	O-RING - FILLER CAP, 70D	25-0199	1	164	SEAT (SEE 70-0732)	46-1834	6
37	GAUGE - OIL BUBBLE W/GASKET, 80D	22-0123	1	166	VALVE (SEE 70-0732)	46-1816	6
38	GASKET - FLAT, OIL GAUGE, 80D	26-0139	1	167	SPRING	46-1817	6
40	SCREW - HHC (M6X16)	27-1406	4	168	RETAINER - SPRING (SEE 70-0732)	46-0312	6
48	PLUG - DRAIN (1/4"X19BSP)	39-0050	1	172	O-RING - VALVE PLUG, 80D (SEE 70-0732)	25-0725	6
49	O-RING - DRAIN PLUG, 70D	25-0181	1	174	PLUG - VALVE W/O-RING	39-0405	6
50	COVER - REAR	46-1824	1	185	HEAD MANIFOLD	46-1835	1
51	O-RING - REAR COVER	25-0723	1	188	SCREW - HSH (M8X65)	27-1409	8
53	CRANKCASE	46-1825	1	249	FLANGE - ADAPTER	38-0074	1
64	PIN - CROSSHEAD	43-0171	3	251	LOCKWASER, CONICAL (M8)	29-1020	4
65	ROD - PLUNGER	46-1826	3	252	SCREW - FH (M8X25)	27-1408	4
70	SEAL - OIL, CRANKCASE	26-0430	3	255	SET SCREW-M5 X .8P X 8MM	27-1411	1
75	SLINGER - BARRIER	46-1827	3				

KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0733	KIT- SEAL	98, 106, 121, 127, 128	1	3
70-0732	KIT - VALVE	163, 164, 166, 168, 172	1	3

ITEM	TO
8	
18	
19	

ITEM	TORQUE (FT LBS)
8	50
18	50
19	50

8-0657 021820 JRC			
UNLOADER ASSEMBLY			
ITEM	DESCRIPTION	PART #	QTY
1	KNOB CAP	39-0252	1
2	LOCKING NUT	46-1528	1
3	HEX NUT	30-3156	1
4	KNOB	7-0242	1
5	FLAT WASHER - TEFLON	28-1069	1
6	SHOULDER WASHER	8-0668	1
7	SPRING	49-0171	1
8	STEM FITTING	46-1529	1
9	O-RING (SEE KIT 70-0708)	SEE KIT	2
10	BACKUP RING (SEE KIT 70-0708)	SEE KIT	1
11	O-RING (SEE KIT 70-0708)	SEE KIT	1
12	STEM	46-1530	1
13	PROP 65 LABEL	N/A	1
14	PLUG	23-0244	1
15	SEAT	46-1532	1
16	O-RING (SEE KIT 70-0708)	SEE KIT	1
17	STEEL BALL (SEE KIT 70-0708)	SEE KIT	1
18	PLUG - EZ START	39-0396	1
19	OUTLET	46-1531	1
20	O-RING	N/A	1
21	CHECK VALVE SPRING (SEE KIT 70-0624)	SEE KIT	1
22	CHECK VALVE (SEE KIT 70-0624)	SEE KIT	1
23	O-RING (SEE KIT 70-0624)	SEE KIT	1
24	BRASS FORGING	46-1533	1
25	BACKUP RING (SEE KIT 70-0708)	SEE KIT	2
26	STEM O-RING (SEE KIT 70-0708)	SEE KIT	1
27	LOCK PIN (SEE KIT 70-0708)	SEE KIT	1

REPLACEMENT KITS		
KIT #	DESCRIPTION	ITEMS
70-0624	KIT- CHECK VALVE	21-23
70-0708	KIT- UNLOADER REBUILD	9-11, 16, 17, 25-27

Manufactured by Mi-T-M
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